



519-284-9900 www.vccandle.com

Summer Chunk Candles

What You Need

1242 Premixed Wax
Scent
#1 Cotton Wick
Pillar Mold
Pour Pot
Skewer
Foil Pan



How To Make It

Chunk Wax

Melt 1/2 lb of 4625 wax in double boiler to 175. Add dye chip and stir. Add 20ml of scent and stir. Pour into foil pan and let cool. Break into chunks and set aside. Repeat this recipe for a second color.

Wicking

When using a metal wick pin, apply mold seal around bottom of the pin at the base. Insert pin into bottom of the mold and pull pin taught. Wick candle when finished.

or

When using a screw and spooled wick. Feed wick into hole at bottom of the mold, reach into mold and pull wick to the top of the mold. Leave wick 2" longer than height of mold. Feed screw in base wrapping 1/2" of the wick counter clockwise around the screw and draw screw in with a screwdriver. Do not overtighten as this may "cut" the wick. Fasten with duck tape. Tie wick to rod on the top of the mold.(Always pour on a cookie sheet for leakage).

Place chunks around the wick, leaving open spaces. Do not over pack. Melt 1242 wax in double boiler or temperature-controlled pot (not over direct heat) until 175 F.

*If you are not using scent add 1tbsp of crisco per lb of wax and this will help your candle release from the mold. Pour wax slowly into mold over chunks. Set aside some wax to retop pillar when cool. Poke relief holes adjacent to the wick while the candle is cooling. A skewer works well for this.

Let sit for several hours. Once the candle has hardened, reheat the wax set aside and fill space left by wax shrinkage. Allow the candle to cool fully before attempting to remove from the mold. The larger the candle, the longer this takes. If the candle does not release easily, place in a refrigerator for five minutes. Never pry the wax out of the mold. Level bottom in an old pan, on direct heat. Trim wick to 1/4 inch before lighting.